## 5. Miniature Linear Motion Guide M Series

1) Structure of M Series

WON Miniature Linear Motion Guide M Series has a shape of a gothic-arch groove in the raceway between a rail and a block and a 4-direction equal type structure with 2-row 4-point contact balls at 45 degree. Even though it is small in size, it provides stable travel and rigidity under the environment where variable load and combined load is applied.
2) Features of $M$ Series
a. A compact highly-rigid 4-direction equal load type
b. Various specifications for easy design with space and load rating taken into account
c. Balls are maintained during the assembly of a block and a rail since a wire to retain balls is built in the block.
d. It's material is stainless steel which does not rust easily, so it is very suitable for the environment where rust and particle generation should be prevented - clean room, for instance.

## 6. Wide Miniature Linear Motion Guide MB Series

## 1) Structure of MB Series

WON Miniature Linear Motion Guide MB Series has a 4-direction equal load type which is identical to $M$ Series, and the basic load rating and moment load are significantly improved compared to the general M Series by broadening the width between a rail and a block.
2) Features of MB Series
a. As the width between a rail and a block is broadened and the number of balls increased, load rating and moment load are improved.
b. Suitable for use in a one-axis type since it is wider than the general miniature Linear Motion guide and rigidity increased.
e. A compact highly-rigid 4-direction equal load type
f. Various specifications for easy design with space and load rating taken into account
g. Balls are maintained during the assembly of a block and a rail since a wire to retain balls is built in the block.
h. Its material is stainless steel which does not rust easily so it is very suitable for the environment where rust and particle generation should be prevented for clean room, for instance.
For MB12 and MB15 Model Numbers, Bearing Steel material (MBT12, MBT15) is ready to produce.

## Miniature Linear Motion Guide M, MB Series



Types and Features

| Category | Type |  | Shape \& Features |  |
| :---: | :---: | :---: | :---: | :---: |

## Standard and maximum length of a rail



Unit : mm

| Model No. | M5 | M7 | M9 | M12 | MT12 | M15 | MT15 | M20 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard length | 40 | 40 | 55 | 70 | 70 | 70 | 70 | 220 |
|  | 55 | 55 | 75 | 95 | 95 | 110 | 110 | 280 |
|  | 70 | 70 | 95 | 120 | 120 | 150 | 150 | 340 |
|  | ! | ! | 115 | 145 | 145 | 190 | 190 | 460 |
|  | 100 | 100 | ! | 170 | 170 | 230 | 230 | ! |
|  | 130 | 130 | 275 | ! | ! | ! | ! | 1120 |
|  | 160 | 160 | 375 | 570 | 570 | 670 | 670 | 1240 |
|  |  |  | 495 | 695 | 695 | 870 | 870 | 1360 |
|  |  |  |  | 820 | 820 | 1070 | 1070 |  |
| Standard maximum length of a rail | 1000 | 1000 | 995 | 1995 | 1995 | 1990 | 1990 | 1960 |
| Standard pitch P | 15 | 15 | 20 | 25 | 25 | 40 | 40 | 60 |
| G | 5 | 5 | 7.5 | 10 | 10 | 15 | 15 | 20 |
| Max. length | 1000 |  |  |  | 2000 |  |  |  |


| MB5 | MB7 | MB9 | MB12 | MBT12 | MB15 | MBT15 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 50 | 50 | 50 | 70 | 70 | 110 | 110 |
| 70 | 80 | 80 | 110 | 110 | 150 | 150 |
| 90 | 110 | 110 | 150 | 150 | 190 | 190 |
| $\vdots$ | $\vdots$ | 140 | 190 | 190 | 230 | 230 |
| 130 | 260 | $\vdots$ | 230 | 230 | 270 | 270 |
| 150 | 290 | 500 | $\vdots$ | $\vdots$ | $\vdots$ | $\vdots$ |
| 170 | 350 | 710 | 590 | 590 | 750 | 750 |
|  |  | 860 | 750 | 750 | 790 | 790 |
|  |  |  | 910 | 910 | 910 | 910 |
| 990 | 980 | 980 | 1990 | 1990 | 1990 | 1990 |
| 20 | 30 | 30 | 40 | 40 | 40 | 40 |
| 5 | 10 | 10 | 15 | 15 | 15 | 15 |
| 1000 |  | 2000 |  |  |  |  |
|  |  |  |  |  |  |  |

Standard tap hole type of a rail


| Model No. | S (Thru) |
| :---: | :---: |
| M5 | M2.6 |
| M7 | M3 |
| M9 | M4 |
| M12 / MT12 | M4 |
| M15 / MT15 | M4 |
| M20 | M6 |


| Model No. | S (Thru) |
| :---: | :---: |
| MB5 | M3 |
| MB7 | M4 |
| MB9 | M4 |
| MB12 / MBT12 | M5 |
| MB15 / MBT15 | M5 |

